



Titalon 7630TGF

RESIN : POLYAMIDE66 RESIN

PRODUCT DESCRIPTION : 30%GLASS FIBER, 15%PTFE FLLED, WEAR RESISTANCE,
 HIGH STRENGTH.

Properties	Unit	method	Value
Color	-	-	Black
specific gravity	g/cm ³	ISO 1183	1.68
Tensile strength	MPa	ISO	130
Tensile Elongation		527-1,2	>1
Flexural strength	MPa	ISO 178	190
Flexural modulus			20000
Charpy impact strength(notched)	kJ/m ²	ISO	9
		179/1eA	
Heat Deflection Temperature (1.8MPa)	°C	ISO 75-1,2	260
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹⁴
Surface resistivity	Ω		1×10 ¹⁴
Flammability		UL 94	V0
Mold shrinkage	%	50x70x3 mmt	0.1~0.3
MOLDING CONDITION	°C	Drying	80~100x 4Hrs
		Melt Temperature	260~290
		Mold Temperature	60~100
	%	Inject. Pressure	30~70
		Inject. Velocity	30~60

*All property values shown in this data sheet are the representative values and not minimum value of this material.